

Revision 4	Revision Comment figures are simplified to prevent confusion		
No. of Changes	Checked by	Approved by Mustafa Erdinc Horasan (muhor1)	Approved date 2023-06-30


General requirements, packaging original for frames

About this document

This document describes the IKEA requirements for printing packaging originals for frames with no poster included, with the intention of achieving a standardized quality and visual consistency of front papers. These requirements shall be applicable unless otherwise specified in the individual product description.

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	Name General requirements, POC for frames	
	Product Name -	Doc number 2414896

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1. General requirements

1.1. Material requirements

The packaging original (POC) for frames must be printed on a white paper with a weight of 120 g/m². The dimensions of the paper shall correspond to the dimensions of the front protection, with an allowable tolerance of -5%.

Note: The POC for frames must adhere to the packaging requirements outlined in the IKEA specification AA-171373.

1.1. Printing requirements

Note: The printing of the front paper should only take place after the submission of the Actual DWP (Dimension Weight and Packaging), as the weight of the frame will be automatically retrieved by the system. The POC for frames shall be printed in strict conformity with the original document provided in the IKEA Product Documentation (PDOC), ensuring there is no reduction in size. An allowable tolerance of ± 3% is permitted to account for minor deviations.

The content of the printed POC shall remain unaltered, preserving the exact information outlined in the original document.

All content rendered in black in the printing original must be printed using 100% black (greyscale) ink, see Figure 1.

All areas outside the POC on the paper shall possess the color Pantone 427C, see Figure 1.

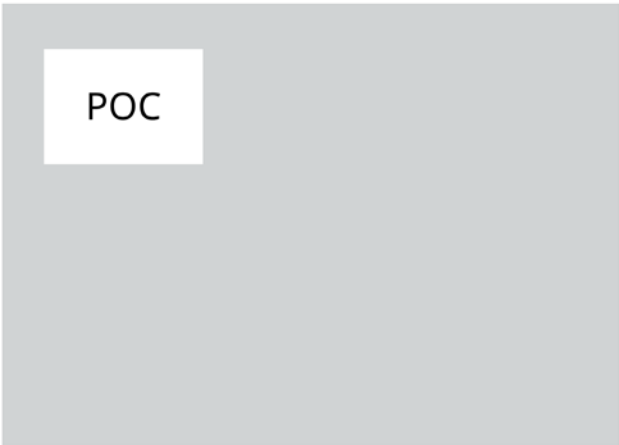



Figure 1: Front paper with POC

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1.2. Layout requirements

Note: The orientation of the POC must align with the orientation of the products on the unit load.

Note: All POCs shall be oriented in the same direction within the unit load.

1.2.1. POC placement for frames without passepartout

Table 1: Location parameters for the placement of POC for a frame without passepartout

C	x	D	y
mm	mm	mm	mm
≤100	10±5	≤100	10±5
≤300	20±5	≤300	20±5
≤400	50±5	≤400	50±5
500<	70±5	500<	70±5

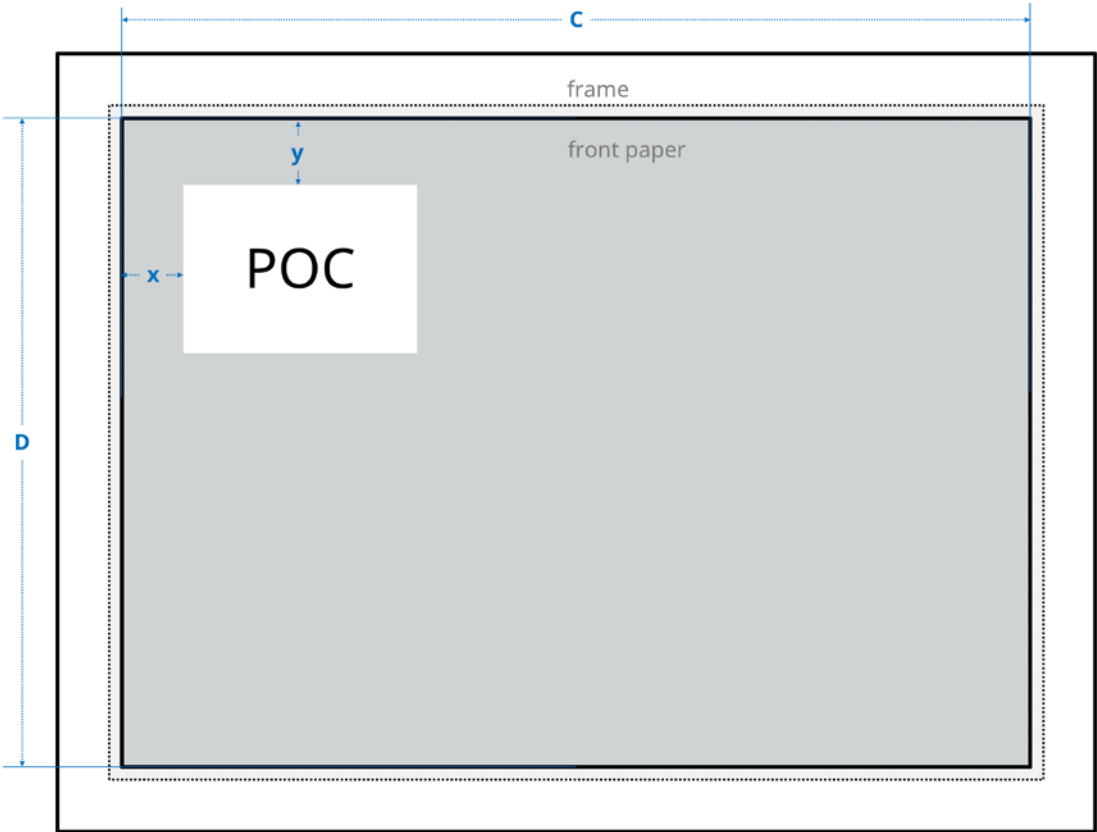



Figure 2: Placement of POC for a frame without passepartout

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1.2.2. POC placement for frames with passepartout

Table 2: Location parameters for the placement of POC for a frame with passepartout

C	x	D	y
mm	mm	mm	mm
≤100	5±5	≤100	5±5
≤200	15±5	≤200	15±5
≤300	25±5	≤300	25±5
300<	35±5	300<	35±5

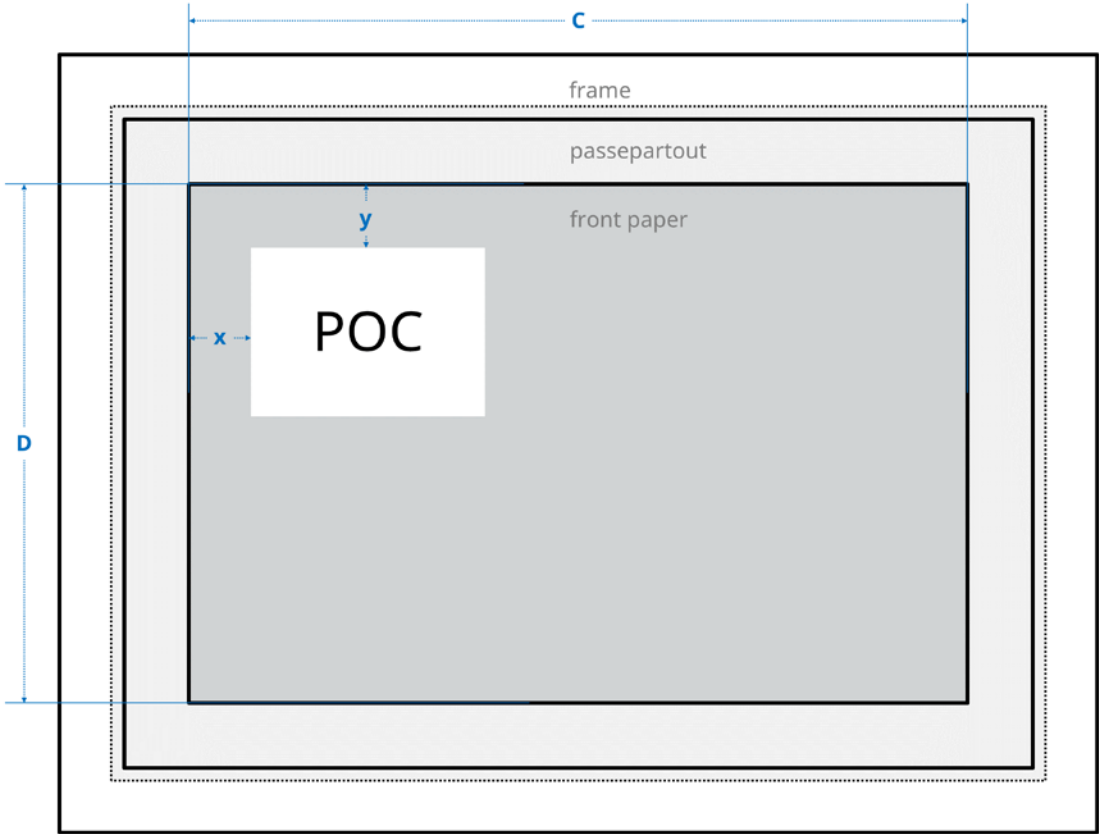



Figure 3: Placement of POC for a frame with passepartout

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2. Requirements for Documentation

2.1. Verification

The verifying document can be a self-declaration (SD), a test report (TR), or a copy of the in-house test log. The verification documentation according to the requirements in this document does not need to be registered but shall be made available upon request.

2.2. Registration

The supplier shall define the usage of POC material per individual packaging part in the DWP application in accordance with the following requirements:

- It is the supplier’s responsibility to provide accurate information (part type, material type, dimensions, weight, and so on) in Actual DWP for the supplied POC.
- Updating of DWP information shall always be done when a new or updated POC is introduced and when the weight/dimensions/materials, and so on, of the POC are changed. As a minimum, it shall be reviewed and confirmed in Actual DWP on a yearly basis.
- Information shall be registered in Actual DWP before dispatch from the supplier.
- The tolerance on the material weight for each POC is $\pm 5\%$.
- If the weight deviation is more than 5%, re-measurement and update of Actual DWP is required.

3. Definitions


Table 3: Definitions

Term	Definition
Dimension Weights and Packaging (DWP)	The DWP is a system used by IoS and suppliers to register all parameters around the packaging of all articles in the IKEA range.
Packaging Original (POC)	The Packaging Original is placed on the package and the purpose is to describe the product and assist the customer in their choice.
IKEA Product Documenatiton (PDOC)	The PDOC is a system used for product documentation at IKEA, incl. Supplier Index and Specification Index.

4. References

Table 4: References

Reference	Name
AA-171373	IOS-P-0010 General packaging requirements

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